

## QUALITY ASSURANCE EDGE GRIND WHEEL

CUSTOMER	:	MEGA EPITECH	NIFEC P/N	:	EG50 - 14 - 20 - 800
CUSTOMER ORDER#	:	840/40699524/01901	Year Manufactured	:	2019
			INSPECTION DATE	:	June 13, 2019

## THIS IS TO CERTIFY THAT THE (10) PIECES OF EDGE GRINDING WHEELS HAVE THE FOLLOWING SPECIFICATIONS:

• MATERIAL	=	STAINLESS STE	EEL	
WHEEL O.D.	=	50.0mm (± 0.3)	OR	1.969" (± 0.01)
WHEEL I.D.	=	10.0mm (+ 0.02	5/-0.003) OR	0.394" (+ 0.001 - 0.000)
WHEEL THICKNESS	=	4.00mm (± 0.07)	OR	0.157" (± 0.002)
GROOVE DEPTH	. =	1.00mm (±0.15)	OR 0.039" (±0.006)	
GROOVE ANGLE	=	20° (± 1)		
DIAMOND SIZE	=	800 MESH		
• GROOVE DIAMETER (D)	=	MM(±0.050mm) IN (±0.002")	0.356mi 0.014"	also a sina arso izra
GROOVE RADIUS = (R)		MM(±0.025mm) IN (±0.001")	0.178mı 0.007"	
NIFEC PART #	=	EG50-14-2	0-800	
QUANTITY (pieces)		=	10	
• BATCHES		=	V0613 (#: 23-32	

OUR TEAM HAS INSPECTED THESE WHEELS AND TO THE BEST OF OUR KNOWLEDGE THEY ARE FREE FROM ANY DEFECTS IN MATERIAL & WORKMANSHIP. OUR TEAM ASSURES THAT EACH WHEEL CONFORMS TO THE SPECIFICATIONS MENTIONED ABOVE.

MOREOVER, THESE WHEELS MEET THE SPECIFICATIONS OF MEGA EPITECH.

INSPECTED BY: 6- Temipper	APPROVED BY:				
QUALITY INSPECTOR	QUALITY ASSURANCE MANAGER				

ATTACHED DOCUMENTS:

1) WHEEL DRAWING #; EG50