

Nifec, Inc. ISO 9001:2015 Registered Company MADE IN U.S.A.

QUALITY ASSURANCE EDGE GRIND WHEEL

CUSTOMER	:	MEGA EPITECH	NIFEC P/N	;	EG50 - 30 - 20 - 600
CUSTOMER ORDER#	:	840/40699524/01901	Year Manufactur	ed :	2019
			INSPECTION DA	ATE:	June 13, 2019

THIS IS TO CERTIFY THAT THE (10) PIECES OF EDGE GRINDING WHEELS HAVE THE FOLLOWING SPECIFICATIONS:

					100
MATERIAL	=	STAINLESS STI	EEL		
WHEEL O.D.	=	50.0mm (± 0.3)	OR	1.969" (± 0	0.01)
WHEEL I.D.	=	10.0mm (+ 0.02	5/-0.003) OR	0.394" (+ 0	0.001 - 0.000)
WHEEL THICKNESS	=	4.00mm (± 0.07) OR	0.157" (± 0	0.002)
GROOVE DEPTH	=	1.00mm (±0.15)	OR	0.039" (±0	0.006)
GROOVE ANGLE	=	20° (± 1)			
DIAMOND SIZE	=	600 MESH			
GROOVE DIAMETER (D)	=	MM(±0.050mm) IN (±0.002")			
GROOVE RADIUS	=	MM(±0.025mm)	n n na anatan na na ara-	V 1 V 1 V 1 V 1 V	
(R)		IN (±0.001")	0.015"		
NIFEC PART #		=	EG50-30-2	0-600	
QUANTITY (pieces) =			10		
• BATCHES				3	
		=			
	WHEEL O.D. WHEEL I.D. WHEEL THICKNESS GROOVE DEPTH GROOVE ANGLE DIAMOND SIZE GROOVE DIAMETER (D) GROOVE RADIUS (R) NIFEC PART # QUANTITY (pieces)	WHEEL O.D. = WHEEL I.D. = WHEEL THICKNESS = GROOVE DEPTH = GROOVE ANGLE = DIAMOND SIZE = GROOVE DIAMETER = (D) GROOVE RADIUS = (R) NIFEC PART # QUANTITY (pieces)	WHEEL O.D. = 50.0mm (± 0.3) WHEEL I.D. = 10.0mm (+ 0.02) WHEEL THICKNESS = 4.00mm (± 0.07) GROOVE DEPTH = 1.00mm (± 0.15) GROOVE ANGLE = 20° (± 1) DIAMOND SIZE = 600 MESH GROOVE DIAMETER = MM(±0.050mm) IN (±0.002") GROOVE RADIUS (R) MM(±0.025mm) IN (±0.001") NIFEC PART # = QUANTITY (pieces) =	WHEEL O.D. = 50.0mm (± 0.3) OR WHEEL I.D. = 10.0mm (+ 0.025/-0.003) OR WHEEL THICKNESS = 4.00mm (± 0.07) OR GROOVE DEPTH = 1.00mm (±0.15) OR GROOVE ANGLE = 20° (± 1) DIAMOND SIZE = 600 MESH GROOVE DIAMETER = MM(±0.050mm) 0.762mm (D) IN (±0.002") 0.030" GROOVE RADIUS = MM(±0.025mm) IN (±0.001") 0.015" NIFEC PART # = EG50-30-2 QUANTITY (pieces) = 10 L0111 (#: 31-3 L0325	WHEEL O.D. = 50.0mm (± 0.3) OR 1.969" (± 0.4) WHEEL I.D. = 10.0mm (+ 0.025/-0.003) OR 0.394" (+ 0.025/-0.003) OR 0.394" (+ 0.025/-0.003) OR 0.157" (± 0.025/-0.003) OR 0.157" (± 0.025/-0.003) OR 0.157" (± 0.025/-0.003) OR 0.157" (± 0.025/-0.003) OR 0.039" (± 0.039" (

OUR TEAM HAS INSPECTED THESE WHEELS AND TO THE BEST OF OUR KNOWLEDGE THEY ARE FREE FROM ANY DEFECTS IN MATERIAL & WORKMANSHIP. OUR TEAM ASSURES THAT EACH WHEEL CONFORMS TO THE SPECIFICATIONS MENTIONED ABOVE.

MOREOVER, THESE WHEELS MEET THE SPECIFICATIONS OF MEGA EPITECH.

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Morecies si.	QUALITY	INSPECTOR	QUALITY ASSURANCE MANAGER				

TTACHED DOCUMENTS:

1) WHEEL DRAWING #: EG50